



XLT SA Drill Plate

Assembly Instructions

Sep 2021

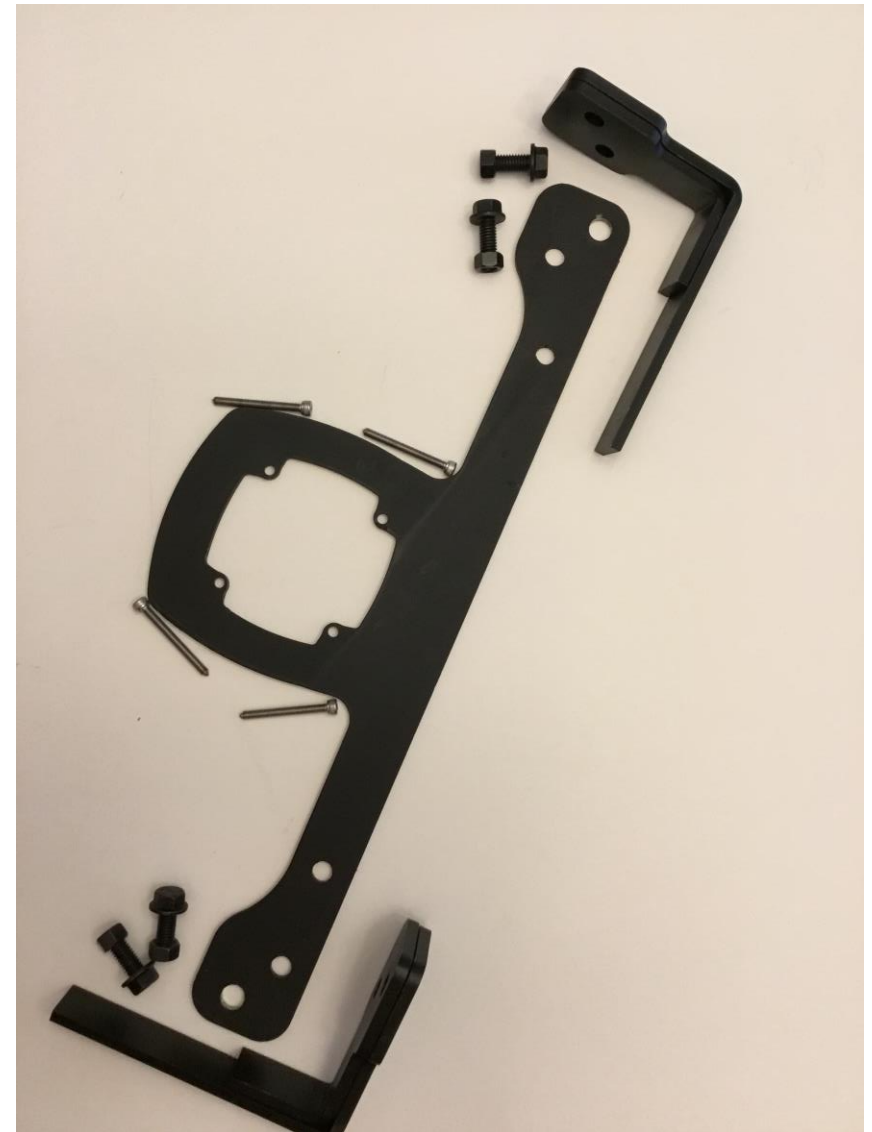
SA Drill Plate is a Stand Alone Drill Plate that attaches to the front of the XLT Drill. It will eliminate all torque from being transmitted to the user. It does this by using the underside of the trailer to prevent the XLT Drill from spinning/moving during use. No trailer attachment is needed to use the SA Drill Plate.



This is the finished product, ready for use.

XCT XLT

XTT



Here are the SA Plate parts from the SA Kit.

Components are SA Plate, 4 gear housing screws, 4 nuts/bolts, 2 pairs of support arms.

XCT XLT

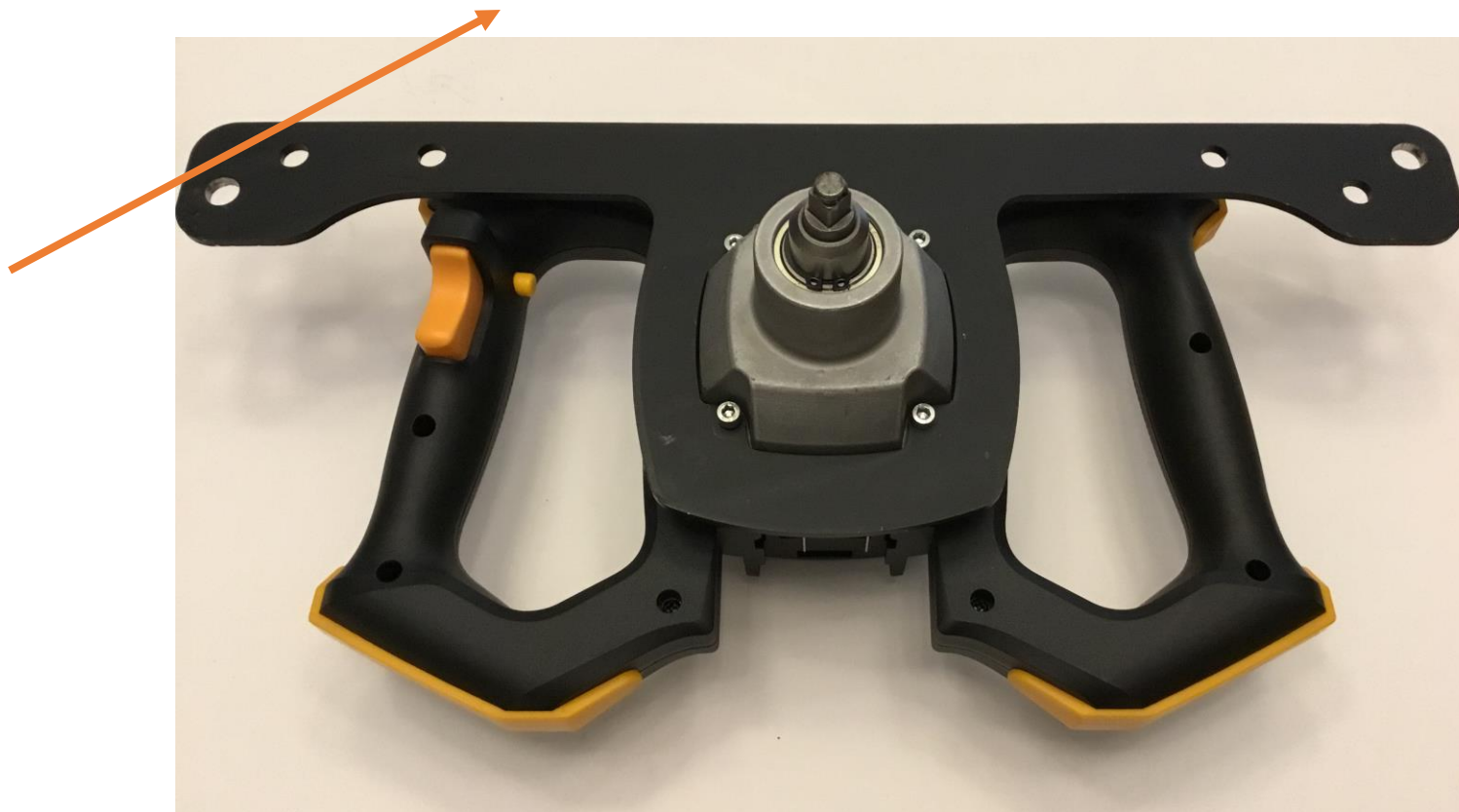
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Remove the 4 screws around the gear housing.
DO NOT take the gear housing off.

XCT XLT

XTT



Place SA Plate over the housing and use new screws to bolt it on.
Note the direction of the screw holes on plate, must be bottom left to top right.

XCT XLT

XTT



Bolt the pair of support arms, bolts toward the front. Smaller arm goes below the larger one as additional support.

XCT

XLT

XTT

If fleet installation is occurring and this is temporary use, the SA Drill Plate will have its support arms removed when management dictates. The Plate will then be removed from the housing and placed with all the holes at the bottom of the drill. Drill Rods will then be inserted into the other two holes not used previously.

It will operate as the XLT Drill Plate whereby the rods are inserted into the tubes on the trailer plate mounted on the trailer.

Below is a picture of the regular Drill Plate which is identical without the extensions added for the support arms to be connected to.

